



EAST SIDE PLATING, INC.

www.eastsideplating.com

EAST SIDE PLATING INC

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EAST SIDE PLATING, INC.

ISO 9001 Registered

Process								Minimum Charge	
ANODIZE CLEAR (MIL A-8625F Type II Class 1)								\$35.00	
ANODIZE COLORS (MIL A-8625F Type II Class 2)								\$ 40.00	
ANODIZE COLORS W/ BRIGHT DIP OR ACID ETCH								\$ 50.00	
ANODIZE TEFLON SEAL								\$80.00	
BRIGHT DIP (R-5)								\$45.00	
ARCHITECTURAL BRONZE TO BLACK ANODIZE (AAMA 45 Class 1, 2 & 3)								\$ 80.00	
OPTICAL BLACK ANODIZE								\$ 80.00	
HARD ANODIZE CLEAR, BLACK OR GOLD (MIL A-8625F Type III Class 1 & 2)								\$ 70.00	
HARD ANODIZE CLEAR, BLACK OR GOLD W/BRIGHT DIP OR ACID ETCH								\$ 80.00	
ANTIQUER BRASS OR COPPER								\$ 125.00	
ANTIQUER BRASS OR COPPER ON S.S								\$ 150.00	
AQUAPOLISH / BRIGHT DIP								\$55.00	
BEADBLAST								\$ 55.00	
BLACK CADMIUM								\$ 150.00	
BLACK CHROME								\$ 150.00	
BLACK NICKEL								\$ 125.00	
BLACK ZINC (HEXVALENT OR RoHS COMPLIANT)								\$ 50.00	
BRASS								\$ 75.00	
CADMIUM (CLEAR & YELLOW)								\$ 125.00	
CADMIUM W/ OLIVE DRAB (ULTRACHROME)								\$ 150.00	
CERTIFICATION CHARGE								\$ 10.00	
CHROMATE CONVERSION (CLEAR & YELLOW) OR (CLEAR)								\$ 20.00	
COPPER								\$ 55.00	
ELECTROLESS NICKEL								\$ 50.00	
ELECTRO-POLISH								\$ 75.00	
GOLD								\$ 100.00	
LASER MARKING								\$ 125.00	
MAGNI COAT								\$ 150.00	
MIRALLOY								\$125.00	
NICKEL								\$ 50.00	
NICKEL CHROME								\$ 55.00	
OIL								\$ 55.00	
PAD PRINT (DOES NOT INCLUDE SET UP)								\$ 150.00	
PAINT STRIP								\$ 55.00	
PASSIVATE								\$ 25.00	
PICKLE PRE-CLEAN (OIL &/OR WAX)								\$ 55.00	
POLISH/TIME SAVING								\$ 55.00	
POWDER COATING								\$ 95.00	
ROTOBLAST								\$ 55.00	
SATIN NICKEL CHROME – ESP 4, ESP 5, ESP 6, & ESP SPECIAL 6								\$ 125.00	
SILVER								\$ 100.00	
SULFAMATE NICKEL								\$ 50.00	
TEFLON ELECTROLESS NICKEL								\$ 125.00	
TIN (BRIGHT)								\$ 45.00	
TUMBLE DEBURR								\$ 55.00	
VIBRATORY								\$ 55.00	
ZINC (YELLOW) OR (CLEAR & YELLOW)								\$ 35.00	
ZINC PHOSPHATE (SEAL)								\$55.00	
BAKE CHARGES	4 HOURS	8 HOURS	10 HOURS	12 HOURS	16 HOURS	18 HOURS	20 HOURS	22 HOURS	24 HOURS
PRICE PER #	\$.21	\$.29	\$.33	\$.37	\$.46	\$.48	\$.52	\$.59	\$.60
MIN CHARGE	\$ 15.00	\$ 40.00	\$ 50.00	\$ 60.00	\$ 80.00	\$ 90.00	\$ 100.00	\$ 120.00	\$ 130.00

GREEN TEXT INDICATES ROHS COMPLIANT PROCESS

ADDITIONAL NICKEL SURCHARGE WILL BE ADDED TO ORDERS REQUIRING NICKEL PLATING

ENERGY SURCHARGES WILL BE APPLIED TO THE ABOVE PRICES